

MODEL NO.	:	TM057KDH02

ISSUED DATE: <u>2010-10-15</u>

VERSION : Ver 1.0

□ Preliminary Specification
■ Final Product Specification

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This technical specification is subjected to change without notice



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Record of Revision

Rev	Issued Date	Description	Editor
1.0	2010-10-15	Preliminary release.	Kelly.hu



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1. General Specifications

	Feature	Spec	
	Size	5.7 inch	
	Resolution	320(RGB) x 240	
	Interface	RGB 18 bits	
	Color Depth	262K	
	Technology Type	a-Si	
	Pixel Pitch (mm)	0.360x0.360	
Display Spec.	Pixel Configuration	R.G.B. Vertical Stripe	
	Display Mode	TM with Normally White	
	Surface Treatment(Up Polarizer)	Anti-Glare(3H)	
	Viewing Direction	6 o'clock	
	Gray Scale Inversion Direction	12 o'clock	
	LCM (W x H x D) (mm)	144.00x104.60x12.30	
	Active Area(mm)	115.20x86.40	
Mechanical	With /Without TSP	Without TSP	
Characteristics	Weight (g)	TBD	
	LED Numbers	15 LEDs	

Note 1: Viewing direction for best image quality is different from TFT definition, there is a 180 degree shift.

Note 2: Requirements on Environmental Protection: Q/S0002

Note 3: LCM weight tolerance: ± 5%

2. Input/Output Terminals

2.1 CN1 pin assignment (Signal interface)

Connector type: 089H33-000100-G2-R (STARCONN)

No	Symbol	I/O	Description	Comment						
1	GND	P	Ground	- Commont						
2	DOTCLK	i	Dot clock. Latch data at falling edge of DOTCLK.							
			Horizontal sync signal in SYNC mode.							
3	Hsync	ı	Pull low or floating in DE mode.							
4	1/		Vertical sync signal in SYNC mode.							
4	Vsync	l	Pull low or floating in DE mode.							
5	GND	Р	Ground							
6	R0	I	Red data (LSB)							
7	R1	ı	Red data							
8	R2	ı	Red data	-						
9	R3	ı	Red data							
10	R4	ı	Red data							
11	R5	I	Red data (MSB)							
12	GND	Р	Ground							
13	G0	ı	Green data(LSB)							
14	G1	I	Green data							
15	G2	ı	Green data							
16	G3	ı	Green data							
17	G4	I	Green data	Green data						
18	G5	ı	Green data(MSB)							
19	GND	Р	Ground							
20	В0	ı	Blue data(LSB)							
21	B1	I	Blue data							
22	B2	I	Blue data							
23	В3		Blue data							
24	B4	1	Blue data							
25	B5	# 1	Blue data(MSB)							
26	GND	Р	Ground							
27	ENABLE		Data enable signal in DE mode.							
			This pin must pull high in SYNC mode.							
28	VCC	Р	Power supply							
29	VCC	Р	Power supply							
30	R/L	ı	Set horizontal scan direction:							
	,=		Low/NC: left to right; High: right to left							
31	U/D	I	Set vertical scan direction: High/NC: up to down; Low: down to up							
32	NC	_	No connection							
33	GND	P	Ground							
33	CIND	ı	Orouna							

Note1: I/O definition:

I----Input O----Output P----Power/Ground

Note2: CN1 Matching FPC type: 33 pin, pitch: 0.5mm, height: 0.3mm.



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2.2CN2 pin assignment (Backlight interface)

Connector type: SHLP-06V-S-B (JST)

No	Symbol	I/O	Description	Comment
1	AN1	Р	LED driving anode 1 (high voltage)	
2	AN2	Р	LED driving anode 2 (high voltage)	
3	AN3	Р	LED driving anode 3 (high voltage)	
4	CA1	Р	LED driving cathode 1 (low voltage)	
5	CA2	Р	LED driving cathode 2 (low voltage)	
6	CA3	Р	LED driving cathode 3 (low voltage)	

Note1: CN2 Matching Connector type: SM06B-SHLS-TF (JST)

3 Absolute Maximum Ratings

3.1 Driving TFT LCD Panel

GND=0V,Ta=25°C

Item	Symbol	Min	Max	Unit	Remark
Power Voltage	VCC	-0.5	5.0	V	
Input voltage	V_{IN}	-0.5	5.0	V	Note2
Operating Temperature	Top	-20	70	$^{\circ}$ C	Note1
Storage Temperature	Tst	-30	85	$^{\circ}\mathbb{C}$	Note1

Note1: The parameter is for driver IC (gate driver, source driver) only.

Note2: Signals include R0~R5, G0~G5, B0~B5, DOTCLK, Hsync, Vsync, Enable, R/L, U/D.

Table 3.1 absolute maximum rating

4 Electrical Characteristics

4.1 Driving TFT LCD Panel

GND=0V, Ta=25°C

	Item	Symbol	Min	Тур	Max	Unit	Remark
Supply Volta	Supply Voltage		3.0	3.3	3.6	V	
Permissive in voltage	nput ripple	V_{RF}	ı	ı	100	mVp-p	VCC=3.3V
Input Signal	Low Level	V_{IL}	0	-	0.3xVCC		R0~R5;G0~G5;B0~B5 DOTCLK; Hsync; Vsync
Voltage	High Level	V_{IH}	0.7xVCC	ı	VCC		ENABLE;R/L;U/D
Common Ele Driving Signa		VCOM	ı	4.56	ı	V	Note1
Current of VCC Power supply		I _{VCC}	-	145	225	mA	Note2

Note1: For different LCM, the value may have a bit of difference. Note2: To test the current dissipation, use "all Black Pattern".

Table 4.1 LCD module electrical characteristics

4.2 Driving Backlight

Item	Symbol	Min	Тур	Max	Unit	Remark
Channel1	I _{channel 1}		25.0	-	mA	
Channel2	I _{channel 2}	4-1	25.0	ı	mA	Note 1
Channel3	I _{channel 3}		25.0	ı	mA	
Forward Voltage	V_{BL}	14.85	ı	18.15	V	
Backlight Power Consumption	W_{BL}	-	1,238	-	mW	
Life Time	-	25,000	50,000		Hrs	Note 3

Note 1: I_F is defined for one channel LED. There are total three LED channels in back light unit Note 2: Optical performance should be evaluated at Ta=25°C only.

Note 3: If LED is driven by high current, high ambient temperature & humidity condition. The life time of LED will be reduced. Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.

Table 4.2 LED backlight characteristics

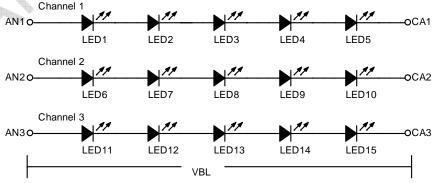
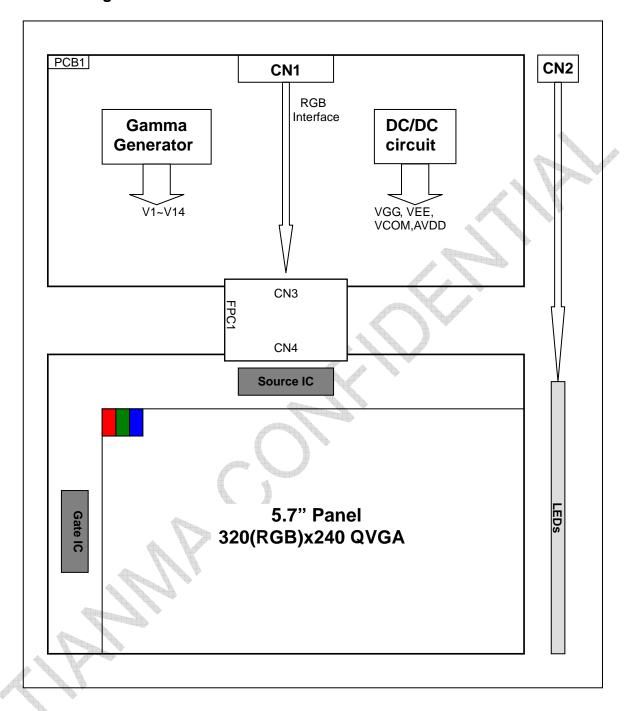


Figure 4.2 LED connection of backlight

4.3 Block Diagram





5. Data input timing

5.1 SYNC mode

Parameter	Symbol	Symbol	Min	Тур	Max	Unit
DOTOLIA	DOTCLK frequency	Fclk	6.2	6.4	12.1	MHz
DOTCLK	DOTCLK cycle	Tclk	82.64	156.25	161.29	ns
	Horizontal display area	Thd	320	320	320	Tclk
	1 horizontal line	Th	406	408	560	Tclk
Hsync	Hsync pulse width	Thpw	1	-	-	Tclk
	Horizontal blanking	Thb	70	70	70	Tclk
	Horizontal front porch	Thfp	16	18	170	Tclk
	Frame rate	-	1	60	65	Hz
	Vertical display area	Tvd	240	240	240	Th
Vsync	Vsync period time	Tv	254	263	360	Th
VSylic	Vsync pulse width	Tvpw	1	-	-	Th
	Vsync blanking	Tvb	13	13	13	Th
	Vsync front porch	Tvfp	1	10	107	Th

Table 5.1 SYNC mode

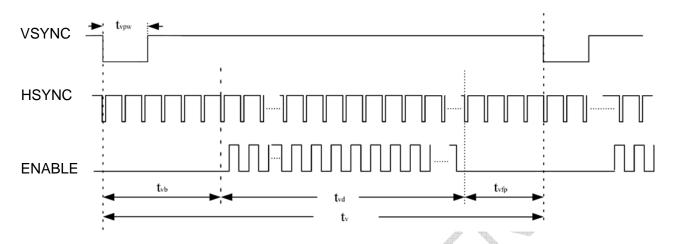
5.2 DE mode

De	Symbol	Min.	Тур.	Max.	Unit	
DOTCLK frequency		Fclk	6.2	6.4	12.1	MHz
Horizontal section	Horizontal total	Th	406	408	560	Tclk
	H Total blank	Thb+Thfp	86	88	240	Tclk
	Valid Data Width	Thd	320	320	320	Tclk
Vertical section	Frame rate	-	ı	60	65	Hz
	Vertical total	Tv	254	263	360	Th
	V total blank	Tvb+Tvfp	14	23	120	Th
	Valid Data Width	Tvd	240	240	240	Th

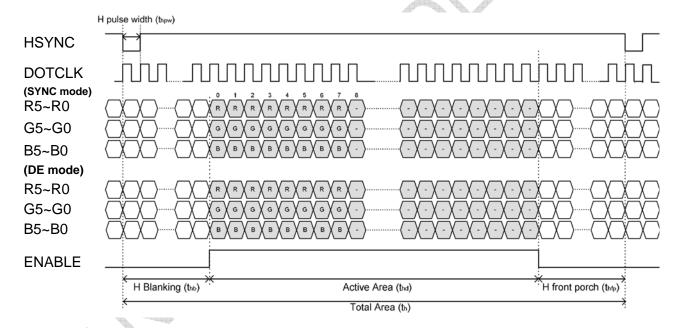
Note: The LCM could auto-detect which mode is working. **Table 5.2 DE mode**

5.3 Timing Diagram

5.3.1 Vertical Input Timing



5.3.2 Horizontal Input Timing



5.4 AC input characteristics

(VCC=3.3V, GND=0V, Ta=25°C)

Parameter	Symbol	Min	Тур	Max	Unit	Conditions
DOTCLK pulse duty	Tcwh	40%	50%	60%	Tclk	Tcph is DCLK cycle
VSYNC setup time	Tvst	10	-	-	ns	
VSYNC hold time	Tvhd	10	-	-	ns	
HSYNC setup time	Thst	10	-	-	ns	
HSYNC hold time	Thhd	10	-	-	ns	
Data setup time	Tdsu	10	-	-	ns	Rn, Gn, Bn to DCLK
Data hold time	Tdhd	10	-	-	ns	Rn, Gn, Bn to DCLK
Enable setup time	Tesu	10			ns	

Table 5.4 AC input characteristics

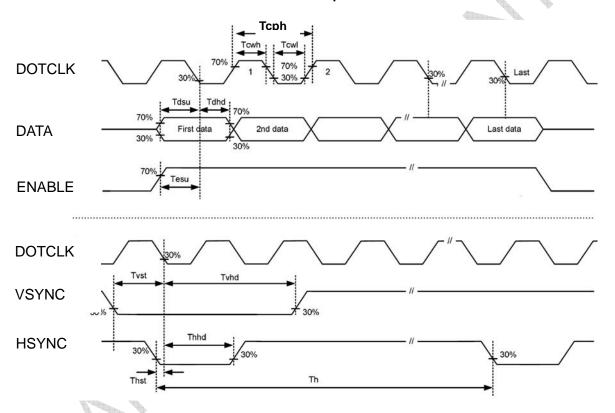


Figure 5.4 AC input characteristics

5.5 Power ON/OFF Sequence

Item	Symbol	Min	Тур	Max	Unit	Remark
VCC 3.0V to signal starting	Tp1	5	-	50	ms	
Signal starting to backlight on	Tp2	50	-	-	ms	
Signal off to VCC 3.0V	Tp3	5	-	50	ms	
Backlight off to signal off	Tp4	50	-	-	ms	

Table 5.5 Power on/off sequence

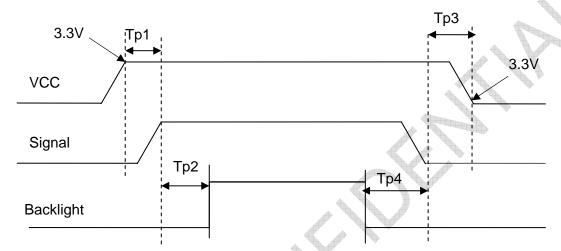


Figure 5.5 Power on/off sequence



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6. Optical Characteristics

ltem		Symbol	Condition	Min	Тур	Max	Unit	Remark
		θТ		60	70			
View Angles		θВ	CR≧10	50	60		Degree	Note 2
view Aligies		θL	CR = 10	60	70			Note 2
		θR		60	70			
Contrast Ratio	1	CR	θ=0°	400	500			Note1、Note3
Response Time		T _{ON}	25℃		20	30	ms	Note1
		T _{OFF}	25 0				1113	Note4
	White	Х		0.274	0.324	0.374	1	
		у		0.279	0.362	0.379		
	Red	Х		0.566	0.616	0.666		*
Chromaticity		У	Backlight is on	0.303	0.353	0.403		Note5
Cilioniation	Green	Х		0.285	0.335	0.385	7	Note1
	Green	У		0.526	0.576	0.626		
	Blue	Х		0.086	0.136	0.186		
		У		0.076	0.126	0.176		
Uniformity		U		75	80		%	Note1、Note6
NTSC					50		%	Note 5
Luminance		L		320	400		cd/m ²	Note1、Note7

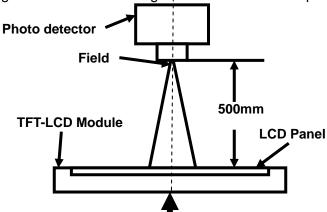
Test Conditions:

- 1. $I_F=25mA$ (one channel), $V_F=16.5V$, the ambient temperature is $25^{\circ}C$.
- 2. The test systems refer to Note 1 and Note 2.



Note 1: Definition of optical measurement system.

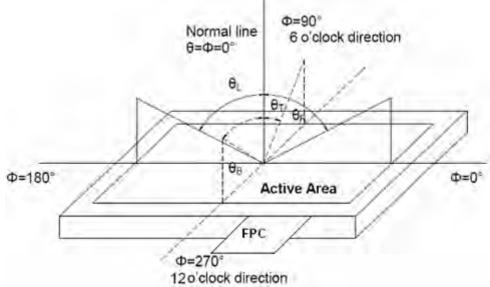
The optical characteristics should be measured in dark room. After 5 Minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



The center of the screen

Item	Photo detector	Field
Contrast Ratio		
Luminance	SR-3A	10
Chromaticity	SK-SA	I
Lum Uniformity		
Response Time	BM-7A	2°
	A A	

Note 2: Definition of viewing angle range and measurement system. viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).



Note 3: Definition of contrast ratio

Contrast ratio (CR) =
Luminance measured when LCD is on the "White" state

Luminance measured when LCD is on the "Black" state

Vwhite: To be determined Vblack: To be determined.

Note 4: Definition of Response time

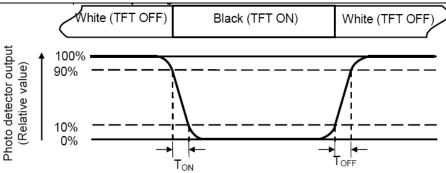
The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (T_{ON}) is the time between photo detector output intensity changed from 90% to 10%. And fall time (T_{OFF}) is the time between photo detector output intensity changed from 10% to 90%.

[&]quot;White state ": The state is that the LCD should drive by Vwhite.

[&]quot;Black state": The state is that the LCD should drive by Vblack.



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Note 5: Definition of color chromaticity (CIE1931)

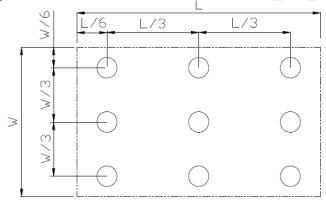
Color coordinates measured at center point of LCD.

Note 6: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) = Lmin/Lmax

L----- Active area length W---- Active area width



Lmax: The measured Maximum luminance of all measurement position.

Lmin: The measured Minimum luminance of all measurement position.

Note 7: Definition of Luminance:

Measure the luminance of white state at center point.



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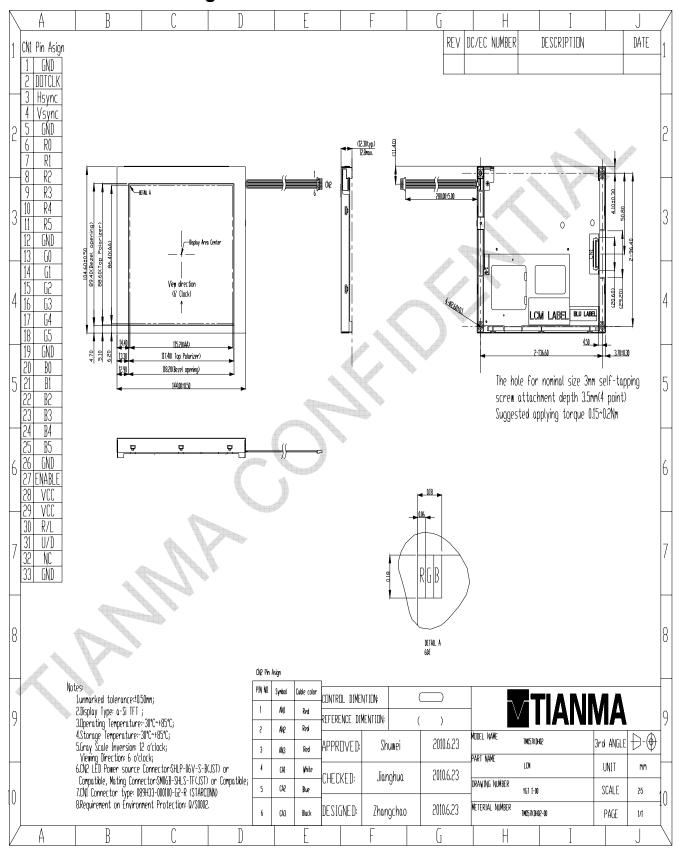
7. Environmental / Reliability Test

No	Test Item	Condition	Remarks
1	High Temperature Operation	Ts = +70°C, 240 hours	Note1 IEC60068-2-1,GB2423.2
2	Low Temperature Operation	Ta = -20°C, 240 hours	IEC60068-2-1 GB2423.1
3	High Temperature Storage	Ta = +85°C, 240 hours	IEC60068-2-1 GB2423.2
4	Low Temperature Storage	Ta = -30°C, 240 hours	IEC60068-2-1 GB2423.1
5	Storage at High Temperature and Humidity	Ta = +60℃, 90% RH max,240hours	Note2 IEC60068-2-78 GB/T2423.3
6	Thermal Shock (non-operation)	-20°C 30 min~+60°C 30 min, Change time:5min, 100 Cycle	Start with cold temperature, End with high temperature, IEC60068-2-14,GB2423.22
7	ESD	C=150pF,R=330Ω,5point/panel Air:±15Kv,5times; Contact:±8Kv,5times (Environment:15°C~35°C, 30%~60%.86Kpa~106Kpa)	IEC61000-4-2 GB/T17626.2
8	Vibration Test	Frequency range:10~200Hz Stroke:1.5mm Sweep:10Hz~200Hz~10Hz 30 minutes for each direction of X.Y.Z. (1.5 hours for total)	IEC60068-2-6 GB/T2423.10
9	Mechanical Shock (Non Op)	Half Sine Wave 50G 20ms, ±X,±Y,±Z 3times for each direction	IEC60068-2-27 GB/T2423.5
10	Package Drop Test	Height:80cm, 1corner,3edges,6surfaces	IEC60068-2-32 GB/T2423.8
11	Package Vibration Test	Random Vibration: 0.015G*G/Hz for 5-200Hz, -6dB/Octave from 200-500Hz 2 hours for each direction of X,Y,Z (6 hours for total)	IEC60068-2-34 GB/T2423.11

Note1: Ts is the temperature of panel's surface. Note2: Ta is the ambient temperature of samples.



8. Mechanical Drawing





9. Packing Drawing

9.1 Packaging Material

	dokuging material							
No	Item	Model(Material)	Dimensions (mm)	Unit Weigt (Kg)	Quantity	Remark		
1	LCM module	TM057KDH01-00	144X104.6X12.3	TBD	40			
2	Partition_1	Corrugated paper	513X333X215	1.388	1			
3	Anti-static Bag	PE	180X165X0.05	0.001	40	Anti-static		
4	Dust-Proof Bag	PE	700X530	0.06	1			
5	Partition_2	Corrugated Paper	505X332X4.0	0.098	2			
6	Corrugated Bar	Corrugated paper	513X110×31	0.048	4			
7	Carton	Corrugated paper	530X350X250	1.12	1			
8	Total weight	TBD						

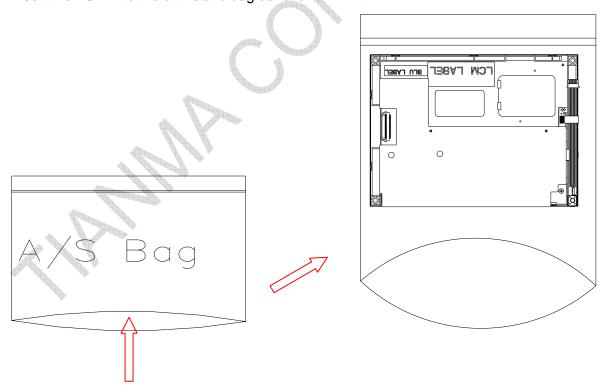
Note: Packaging Specification and Quantity

Module quantity in a carton: 20pcs(per row)x2(per column)= 40pcs

9.2 Packing Instruaction

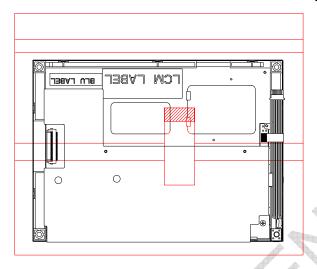
9.2.1 Single LCM's packing

Insert the LCM into the anti-static bag as follow:



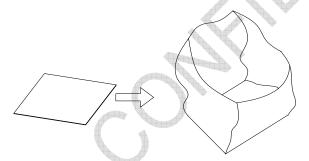
9.2.2 Anti-static bag's packing

Fold the anti-static bag on the back of the LCM as follow, then fasten it by beauty-grain tape.

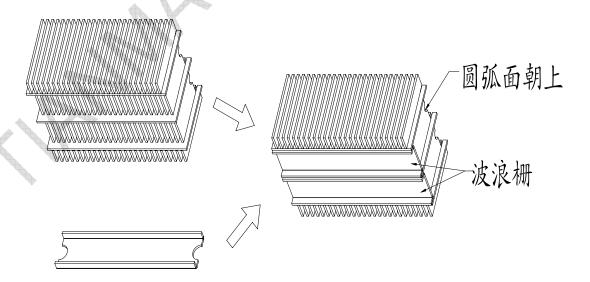


9.2.3 Dummy Packing assembly

A. Put the partition_2 in the anti-dust bag, showing as follow:

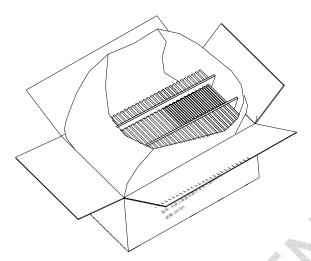


B. Assemble CORRUGATED BAR and partition_1 as follow

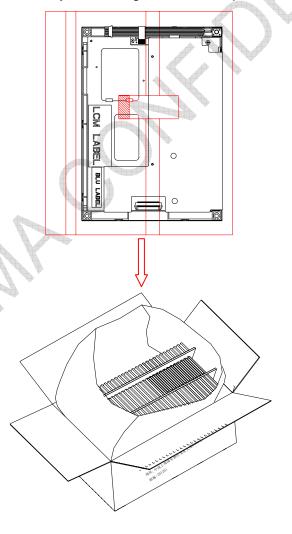




C.Put the assembly in STEP B in anti-dust bag, then assemble the assembly and carton as follow:



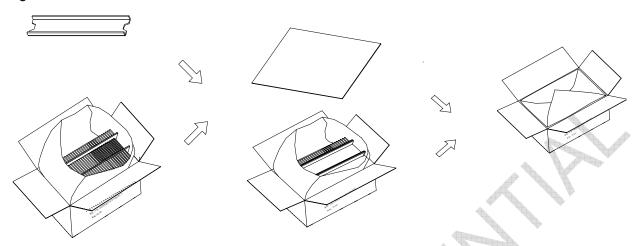
D. Insert the LCM into the assembly with the lightbar cables up:



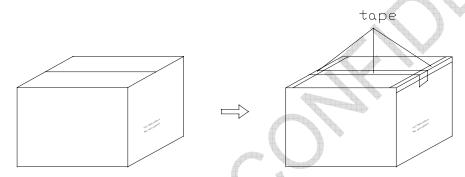


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E. Put two CORRUGATED bars in partition_1, then cover them with partition_2, finally seal the anti-dust bag:

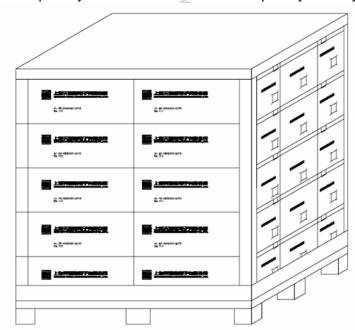


F. Sealing the carton:



9.2.4 Stacking layout

Total quantity of cartons in a board=2 *3/per layer *5 layers





10. Precautions for Use of LCD Modules

10.1 Handling Precautions

- 10.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 10.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
- 10.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- 10.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 10.1.5 If the display surface is contaMinated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:
 - Isopropyl alcohol
 - Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents
- 10.1.6 Do not attempt to disassemble the LCD Module.
- 10.1.7 If the logic circuit power is off, do not apply the input signals.
- 10.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
 - 10.1.8.1 Be sure to ground the body when handling the LCD Modules.
 - 10.1.8.2 Tools required for assembly, such as soldering irons, must be properly ground.
- 10.1.8.3 To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
- 10.1.8.4 The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

10.2 Storage precautions

- 10.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.
- 10.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature : 0° C $\sim 40^{\circ}$ C Relatively humidity: ≤80%

10.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

10.3 Transportation Precautions

10.3.1 The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.